



# MINICUT

Bohrungsbearbeitung

grooving, boring and profiling

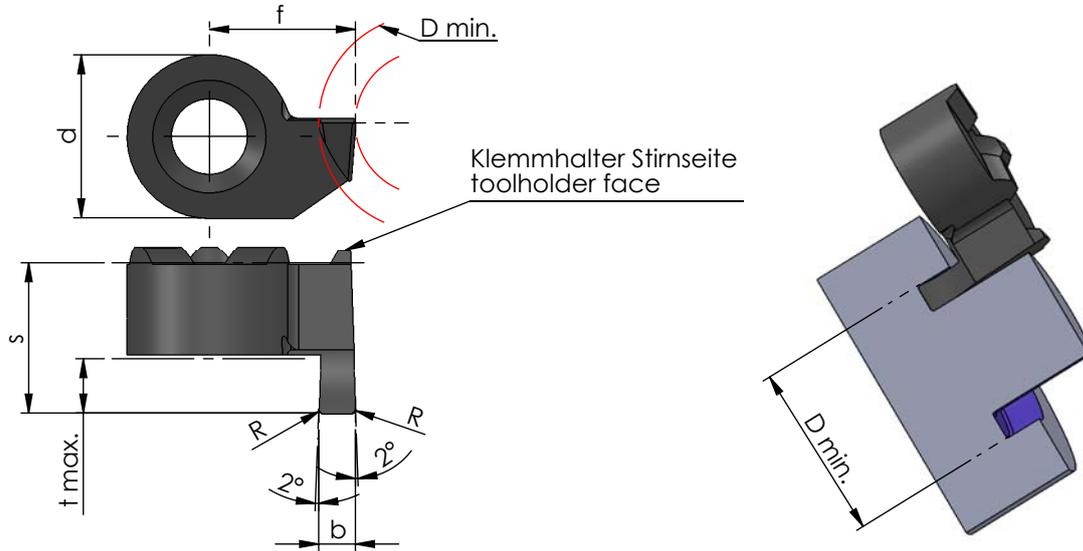
# Typ Axialstechen

am Zapfen vorbei

type face grooving,  
in pivots

Nutaußen-Ø ab 12 / 16 mm

from outer groove Ø from 12 / 16 mm



Rechts (R): wie gezeichnet  
 Platte linksschneidend  
 Links (L): spiegelbildlich  
 Platte rechtsschneidend  
 Ausführung rechts (R) oder  
 links (L) angeben  
 Abmessungen in mm

righthand (R): as shown  
 (rotation left)  
 lefthand version (L): mirror image  
 (rotation right)  
 state right (R) or left (L) version  
 dimensions in mm

|     | Bestellnummer<br>part number | b      |          | f   | R   | s    | d  | t max. | D min. | K10F<br>AL41F<br>P18C | Klemmhalter Typ<br>toolholder type |
|-----|------------------------------|--------|----------|-----|-----|------|----|--------|--------|-----------------------|------------------------------------|
|     |                              | b+0.03 | b (inch) |     |     |      |    |        |        |                       |                                    |
|     | R/L S014.1210.00             | 1.0    |          | 7.0 | -   | 8.3  | 9  | 1.5    | 12     | ●                     | 614<br>614.A                       |
|     | R/L S014.1215.02             | 1.5    |          | 7.5 | 0.2 | 8.3  | 9  | 2.5    | 12     | ●                     |                                    |
| neu | R/L S014.U219.02             | 1.98   | 0.078"   | 8.0 | 0.2 | 8.3  | 9  | 3.0    | 12     | ●                     |                                    |
|     | R/L S014.1220.02             | 2.0    |          | 8.0 | 0.2 | 8.3  | 9  | 3.0    | 12     | ●                     |                                    |
| neu | R/L S014.U223.02             | 2.39   | 0.094"   | 8.4 | 0.2 | 8.3  | 9  | 3.0    | 12     | ●                     |                                    |
|     | R/L S014.1225.02             | 2.5    |          | 8.5 | 0.2 | 8.3  | 9  | 3.0    | 12     | ●                     |                                    |
|     | R/L S014.1230.02             | 3.0    |          | 9.0 | 0.2 | 8.3  | 9  | 3.0    | 12     | ●                     |                                    |
| neu | R/L S014.U231.02             | 3.18   | 0.125"   | 9.2 | 0.2 | 8.3  | 9  | 3.0    | 12     | ●                     |                                    |
|     | R/L S014.1220.52             | 2.0    |          | 8.0 | 0.2 | 10.3 | 9  | 5.0    | 12     | ●                     |                                    |
|     | R/L S014.1225.52             | 2.5    |          | 8.5 | 0.2 | 10.3 | 9  | 5.0    | 12     | ●                     |                                    |
|     | R/L S014.1230.52             | 3.0    |          | 9.0 | 0.2 | 10.3 | 9  | 5.0    | 12     | ●                     |                                    |
|     | R/- S014.1230.62             | 3.0    |          | 9.0 | 0.2 | 11.3 | 9  | 6.0    | 12     | ●                     |                                    |
| neu | R/L S018.1630.02             | 3.0    |          | 11  | 0.2 | 15.8 | 11 | 10     | 16     | ●                     | 618<br>618.A                       |
| neu | R/L S018.1640.02             | 4.0    |          | 12  | 0.2 | 15.8 | 11 | 10     | 16     | ●                     |                                    |

Weitere HM Sorten können Sie in der Sortenübersicht im Kapitel "Technische Hinweise" und der Preisliste finden.

Bestellbeispiel:  
 für rechte Ausführung und Sorte  
 RS014.1210.00/AL41F

More carbide grades you can find in the grades summary in the chapter "technical instructions" and in the price list.

order-example:  
 righthand version and grade  
 RS014.1210.00/AL41F