



# MINICUT

Bohrungsbearbeitung

grooving, boring and profiling

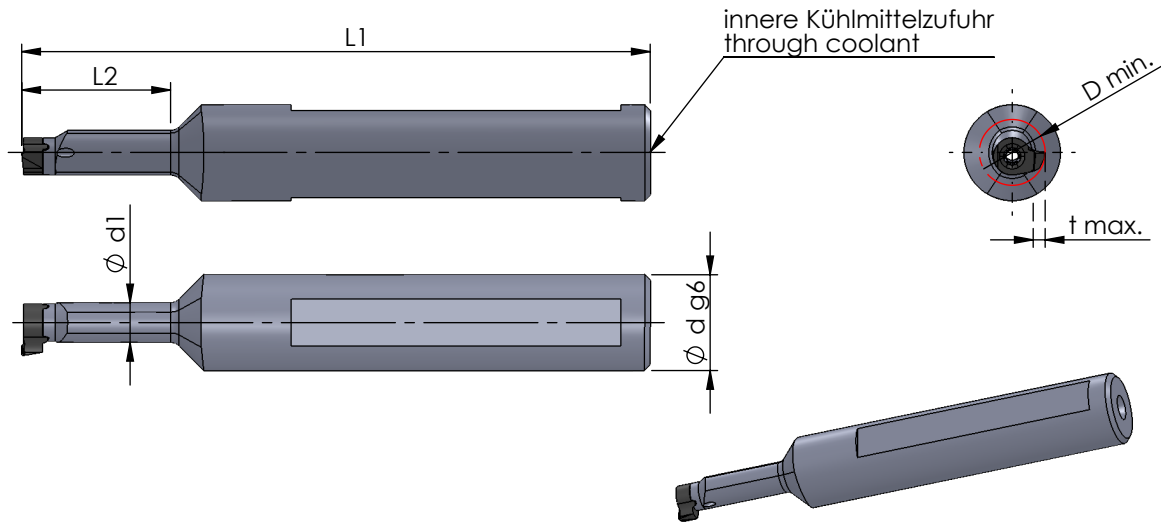
## Typ 608 / 609 / 611 / 614

Klemmhalter Stahl

D min. 7.8 mm

toolholder steel

D min. 7.8 mm



Abmessungen in mm

dimensions in mm

Bestellnummer part number	Ø d g6	Ø d (inch)	Ø d1	L1	L2	Typ: t max. / D min.	Spannschraube screw	Schraubenschlüssel key driver	Anzugs- drehmoment torque	für Schneidplatte use with insert
608.0158.1E.ST	15.875	5/8"	6x7	90	22	R/L S008: 1.0 / Ø8	M2.6-MC	T8	1.0-1.5 Nm	R/L S08 R/L S008
608.0016.1ST	16		6	80	12					
608.0016.1E.ST	16		6x7	90	22					
609.0158.1E.ST	15.875	5/8"	6.6x7.4	105	25	R/L S009: 1.8 / Ø9 R/L S09: 2.8 / Ø10	M2.6-MC	T8	2.0 Nm	R/L S09 R/L S009
609.0016.1ST	16		6.6x7.4	95	14					
609.0016.1E.ST	16		6.6x7.4	105	25					
611.0158.2E.ST	15.875	5/8"	8x9.5	110	29	R/L S011: 2.3 / Ø11	M3.5-MC	T10	2.5-3.0 Nm	R/L S11 R/L S011
611.0016.2ST	16		8	97	16					
611.0016.2E.ST	16		8x9.5	110	29					
<b>neu</b> 614.0127.3ST	12.7	1/2"	9.5x11	100	18	R/L S014: 4.0 / Ø14 R/L S55: 5.5 / Ø16 R/L S65: 6.5 / Ø17	M4-MC	T15	4.0-4.5 Nm	R/L S14 R/L S014 R/L S55 R/L S65
614.0158.3E.ST	15.875	5/8"	9.5x11	120	38					
614.0016.3ST	16		9.5x11	100	18					
614.0016.3E.ST	16		9.5x11	120	38					

Bestellbeispiel:  
608.0158.1E.ST

order-example:  
608.0158.1E.ST

# MINICUT

Bohrungsbearbeitung

grooving, boring and profiling

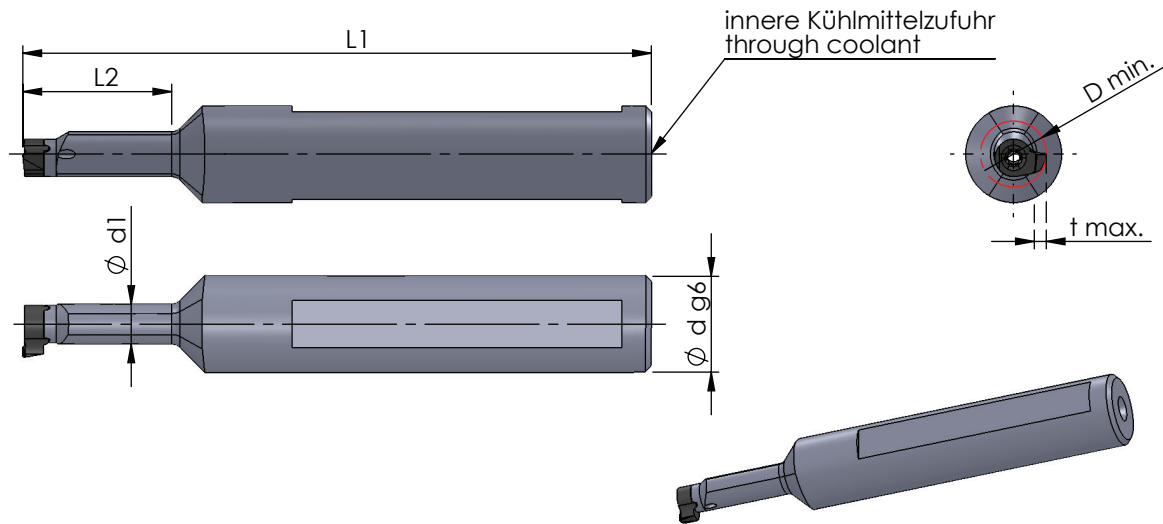
## Typ 616 / 618

Klemmhalter Stahl

toolholder steel

Bohrungs-Ø ab 16 mm

bore Ø from 16 mm



Abmessungen in mm

dimensions in mm

Bestellnummer part number	Ø d g6	Ø d1	L1	L2	Typ: t max. / D min.	Spannschraube screw	Schraubenschlüssel key driver	Anzugs- drehmoment torque	für Schneidplatte use with insert
616.0158.3E.ST	15.875	11x13.5	120	42	R/L S016: 4.3 / Ø16	M5-MC	T20	6.0-6.5 Nm	R/L S16 R/L S016
616.0016.3ST	16	11	100	22					
616.0016.3E.ST	16	11x13.5	120	42	R/L S18: 6 / Ø18 R/L S20: 8 / Ø20	M5-MC	T20	6.0-6.5 Nm	R/L S18 R/L S20
618.0020.3ST	20	11.5	95	25					
618.0020.3E.ST	20	11.5	120	45					