



ROTALINE

Ausspindeln
ab \varnothing 0.4 mm

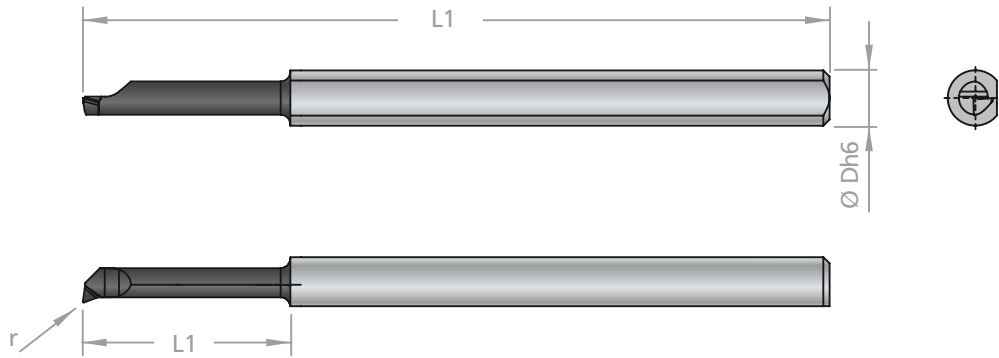
precision boring
starting at \varnothing 0.4 mm

HM-Ausdrehschneiden

ab Bohrung \varnothing 0.4 – 10.4 mm

carbide mini boring tool

bore \varnothing from 0.4 – 10.4 mm



Best. Nummer
part number

D min.

d h6

L

L1

r

Standard
Ausführung
basic version

ROTA04-020 R	0.4	4	42.0	2.0	0.03
ROTA06-030 R	0.6	4	43.0	3.0	0.04
ROTA08-040 R	0.8	4	44.0	4.0	0.04
ROTA10-050 R	1.0	4	45.0	5.0	0.05
ROTA15-075 R	1.5	4	47.5	7.5	0.05
ROTA20-100 R	2.0	4	50.0	10.0	0.05
ROTA25-125 R	2.5	4	52.5	12.5	0.05
ROTA28-140 R	2.8	4	54.0	14.0	0.07
ROTA35-180 R	3.5	4	58.0	18.0	0.10
ROTA40-200 R	4.0	4	60.0	20.0	0.10
ROTA50-255 R	5.0	5	66.0	25.5	0.12
ROTA60-320 R	6.0	6	75.0	32.0	0.15
ROTA70-405 R	7.0	7	82.0	40.5	0.20
ROTA80-505 R	8.0	8	92.0	50.5	0.20

AL41F (=TIALN)

XCZA-NH

*AL41F
XCZA-NH

Standardausführung
für die Hartbearbeitung bis 66 HRC

basic version
for hard machining up to 66 HRC